SAFETY DATA SHEET: **AD65, AD66, AD67, AD68, AD71 and AD73 Speed Epoxy II Adhesive** (to go with Speed Epoxy II Hardener)

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: Speed Epoxy II Adhesive

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC1: Adhesives, sealants.

1.3. Details of the supplier of the safety data sheet

Company name: Deluxe Materials Ltd
Unit 13, Cufaude Business Park
Cufaude Lane, Bramley
Hampshire
RG26 5DL
United Kingdom

Tel: +44 (0) 1256 883 944

Email: info@deluxematerials.com

1.4. Emergency telephone number

+44 (0) 1256 883 944 office hours only

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CHIP: Xi: R36/38; Sens.: R43; N: R51/53

Classification under CLP: Aquatic Chronic 2: H411; Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317

Most important adverse effects: Irritating to eyes and skin. May cause sensitisation by skin contact. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

2.2. Label elements

Label elements:

Hazard statements: H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

Signal words: Warning

Hazard pictograms: GHS07: Exclamation mark

GHS09: Environmental



Precautionary statements: P261: Avoid breathing dust/fumes/gas/mist/vapours/spray.

[cont...]

P264: Wash hands thoroughly after handling.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P302+352: IF ON SKIN: Wash with plenty of water/.

P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P321: Specific treatment (see instructions on this label).

Label elements under CHIP:

Hazard symbols: Dangerous for the environment.

Irritant.



Risk phrases: R36/38: Irritating to eyes and skin.

R43: May cause sensitisation by skin contact.

R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases: S24: Avoid contact with skin.

S37: Wear suitable gloves.

S61: Avoid release to the environment. Refer to special instructions / safety data sheets.

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}

EINECS	CAS	CHIP Classification	CLP Classification	Percent
500-033-5	25068-38-6	Xi: R36/38; Sens.: R43; N: R51/53	Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317; Aquatic Chronic 2: H411	>90%

C13/C15-ALKYLGLYCIDYLETHER

-	68081-84-5	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319; Skin Sens. 1: H317; -: EUH205; Aquatic Chronic 2: H411	1-10%

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

[cont...]

Eye contact: Bathe the eye with running water for 15 minutes. Consult a doctor.

Ingestion: Wash out mouth with water. Consult a doctor.

Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be irritation and redness. The eyes may water profusely.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Not applicable.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details. If outside do not approach from downwind. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

[cont...]

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space. Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed. The floor of the storage room must be impermeable to prevent the escape of liquids.

7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Gas/vapour filter, type A: organic vapours (EN141).

Hand protection: Protective gloves.

Eye protection: Safety glasses. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Environmental: Prevent from entering in public sewers or the immediate environment.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid

Colour: Colourless

Odour: Barely perceptible odour

Flash point°C: >93

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

[cont...]

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Heat.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids. Strong bases.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}

ORL	MUS	LD50	15600	mg/kg
ORL	RAT	LD50	11400	mg/kg
SKN	RBT	LD50	>20	ml/kg

Relevant effects for mixture:

Effect	Route	Basis
Irritation	OPT DRM	Hazardous: calculated
Sensitisation	DRM	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be irritation and redness. The eyes may water profusely.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Section 12: Ecological information

[cont...]

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: Not readily biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: Bioaccumulation potential.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Toxic to aquatic organisms. Toxic to soil organisms.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Disposal of packaging: Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN3082

14.2. UN proper shipping name

Shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A/F-(EPICHLORHYDRIN) {REACTION PRODUCT})

14.3. Transport hazard class(es)

Transport class: 9

14.4. Packing group

Packing group: III

14.5. Environmental hazards

Environmentally hazardous: Yes **Marine pollutant:** No

14.6. Special precautions for user

Special precautions: No special precautions.

[cont...]

Tunnel code: E

Transport category: 3

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Section 16: Other information

Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: EUH205: Contains epoxy constituents. May produce an allergic reaction.

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

R36/38: Irritating to eyes and skin.

R43: May cause sensitisation by skin contact.

R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.

SAFETY DATA SHEET: **AD68 SPEED EPOXY II 20 MINUTE HARDENER**

(Speed Epoxy II Hardener to be used with AD68 Speed Epoxy II Resin)

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: SPEED EPOXY II 20 MINUTE HARDENER

Product code: AD68

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: Hardener and Adhesive mixed equal parts. Used for modelling

1.3. Details of the supplier of the safety data sheet

Company name: Deluxe Materials Ltd.
Unit 13, Cufaude Business Park,
Cufaude Lane,
Bramley,
Hampshire
RG26 5DL
United Kingdom

Tel: +44(0)1256 883944

Email: info@deluxematerials.com

1.4. Emergency telephone number

+44(0)1256 883944 office hours only

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CHIP: C: R34; Sens.: R43

Classification under CLP: Repr. 1B: H360Df; Aquatic Acute 1: H400; Aquatic Chronic 1: H410; Skin Corr. 1B: H314; Skin Sens. 1: H317

Most important adverse effects: Causes burns. May cause sensitisation by skin contact.

2.2. Label elements

Label elements:

Hazard statements: H314: Causes severe skin burns and eye damage.

H317: May cause an allergic skin reaction.

H360Df: May damage the unborn child. Suspected of damaging fertility.

H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long lasting effects.

Signal words: Danger

Hazard pictograms: GHS05: Corrosion

GHS07: Exclamation mark

GHS08: Health hazard

GHS09: Environmental

[cont...]



Precautionary statements: P260: Do not breathe dust/fumes/gas/mist/vapours/spray.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P301+330+331: IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P302+352: IF ON SKIN: Wash with plenty of water/.

P303+361+353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Label elements under CHIP:

Hazard symbols: Corrosive.



Risk phrases: R34: Causes burns.

R43: May cause sensitisation by skin contact.

Safety phrases: S1/2: Keep locked up and out of the reach of children.

S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S36/37/39: Wear suitable protective clothing, gloves and eye / face protection.

S45: In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

1,3-BIS[3-(DIMETHYLAMINO)PROPYL]UREA

EINECS	CAS	CHIP Classification	CLP Classification	Percent
257-861-2	52338-87-1	-	Skin Corr. 1B: H314	50-70%

DODECYLPHENOL

310-154-3	121158-58-5	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319; Aquatic Acute 1: H400; Aquatic Chronic 1: H410; Repr. 1B: H360Df	10-30%

[cont...]

2-PIPERAZIN-1-YLETHYLAMINE

205-411-0	140-31-8	Xn: R21/22; C: R34; Sens.: R43; -: R52/53	Acute Tox. 4: H312; Acute Tox. 4: H302; Skin Corr. 1B: H314; Skin Sens. 1: H317; Aquatic Chronic 3: H412	10-30%

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

202-013-9	90-72-2	Xn: R22; Xi: R36/38	Acute Tox. 4: H302; Eye Irrit. 2: H319; Skin Irrit. 2: H315	1-10%

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Drench the affected skin with running water for 10 minutes or longer if substance is still on skin. Transfer to hospital if there are burns or symptoms of poisoning.

Eye contact: Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

Ingestion: Wash out mouth with water. Do not induce vomiting. Give 1 cup of water to drink every 10 minutes. If unconscious, check for breathing and apply artificial respiration if necessary. If unconscious and breathing is OK, place in the recovery position. Transfer to hospital as soon as possible.

Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so. If unconscious and breathing is OK, place in the recovery position. If conscious, ensure the casualty sits or lies down. If breathing becomes bubbly, have the casualty sit and provide oxygen if available. Transfer to hospital as soon as possible.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: Blistering may occur. Progressive ulceration will occur if treatment is not immediate.

Eye contact: Corneal burns may occur. May cause permanent damage.

Ingestion: Corrosive burns may appear around the lips. Blood may be vomited. There may be bleeding from the mouth or nose.

Inhalation: There may be shortness of breath with a burning sensation in the throat. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

[cont...]

5.2. Special hazards arising from the substance or mixture

Exposure hazards: Corrosive. In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Notify the police and fire brigade immediately. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Clean-up should be dealt with only by qualified personnel familiar with the specific substance. Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space. Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

[cont...]

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Impermeable gloves.

Eye protection: Tightly fitting safety goggles. Ensure eye bath is to hand.

Skin protection: Impermeable protective clothing.

Environmental: The floor of the storage room must be impermeable to prevent the escape of liquids.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid

Flash point°C: >93

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Heat.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

[cont...]

2-PIPERAZIN-1-YLETHYLAMINE

IPR	MUS	LD50	250	mg/kg
ORL	RAT	LD50	2140	µl/kg

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

ORL	RAT	LD50	1200	mg/kg
SKN	RAT	LD50	1280	mg/kg

Relevant effects for mixture:

Effect	Route	Basis
Corrosivity	OPT INH DRM	Hazardous: calculated
Sensitisation	DRM	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: Blistering may occur. Progressive ulceration will occur if treatment is not immediate.

Eye contact: Corneal burns may occur. May cause permanent damage.

Ingestion: Corrosive burns may appear around the lips. Blood may be vomited. There may be bleeding from the mouth or nose.

Inhalation: There may be shortness of breath with a burning sensation in the throat. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: Biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

[cont...]

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN1760

14.2. UN proper shipping name

Shipping name: CORROSIVE LIQUID, N.O.S.

14.3. Transport hazard class(es)

Transport class: 8

14.4. Packing group

Packing group: III

14.5. Environmental hazards

Environmentally hazardous: No **Marine pollutant:** No

14.6. Special precautions for user

Special precautions: No special precautions.

Tunnel code: E

Transport category: 3

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: H302: Harmful if swallowed.

H312: Harmful in contact with skin.

H314: Causes severe skin burns and eye damage.

[cont...]

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H360Df: May damage the unborn child. Suspected of damaging fertility.

H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long lasting effects.

H412: Harmful to aquatic life with long lasting effects.

R21/22: Harmful in contact with skin and if swallowed.

R22: Harmful if swallowed.

R34: Causes burns.

R36/38: Irritating to eyes and skin.

R43: May cause sensitisation by skin contact.

R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.