Data Sheet: LDS 1306 Date: 01-04-2011

Extra Long Series Drills HSS



Fully Ground
Material: M2
Metric Sizes: DIN 340
Inch Sizes: BS 328
Point: 118°
Spiral: Right Hand
Helix: Standard
Finish: Black

Metric Sizes

Packed Weight and Dimensions

Code	Dia	Flute	Total	Pack	Weight	W	H	L
	mm	Length mm	Length mm	qty	Kg	mm	mm	mm
20-825-015	1.5	100	160	1	0.006	13	13	160
20-825-019	2	80	125	1	0.004	11	11	125
20-825-020	2	100	160	1	0.007	13	13	150
20-825-024	2.5	80	125	1	0.007	13	13	125
20-825-025	2.5	100	160	1	0.009	13	13	160
20-825-030	3	100	160	1	0.012	13	13	160
20-825-031	3	160	200	1	0.015	13	13	205
20-825-032	3	200	250	1	0.018	13	13	250
20-825-033	3.3	100	160	1	0.014	15	15	175
20-825-035	3.5	100	160	1	0.013	13	13	160
20-825-036	3.5	150	200	1	0.017	15	15	200
20-825-037	3.5	200	250	1	0.020	13	13	250
20-825-040	4	100	160	1	0.016	13	13	160
20-825-041	4	125	200	1	0.020	13	13	200
20-825-042	4	200	250	1	0.025	13	13	250
20-825-043	4	250	315	1	0.028	13	13	350
20-825-050	5	100	160	1	0.024	13	13	160
20-825-051	5	150	200	1	0.030	13	13	200
20-825-0515	5	200	250	1	0.036	13	13	250
20-825-052	5	200	315	1	0.044	13	13	315
20-825-053	5	300	400	1	0.053	13	13	400
20-825-060	6	100	200	1	0.036	13	13	200
20-825-061	6	200	250	1	0.046	13	13	250
20-825-062	6	250	315	1	0.054	13	13	315
20-825-063	6	300	400	1	0.071	13	13	400
20-825-070	7	150	200	1	0.046	13	13	200
20-825-071	7	200	250	1	0.058	13	13	250
20-825-072	7	250	300	1	0.071	13	13	315
20-825-080	8	200	250	1	0.074	13	13	315
20-825-081	8	250	315	1	0.093	13	13	250
20-825-082	8	300	400	1	0.136	13	13	315
20-825-090	9	200	250	1	0.091	13	13	250
20-825-091	9	250	315	1	0.116	13	13	315
20-825-100	10	200	250	1	0.108	13	13	250
20-825-101	10	250	315	1	0.145	13	13	318
20-825-102	10	300	400	1	0.199	13	13	400
20-825-110	11	200	250	1	0.137	18	18	250
20-825-111	11	250	315	1	0.177	18	18	315
20-825-120	12	200	250	1	0.166	18	18	250
20-825-121	12	250	315	1	0.213	18	18	315

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Inch Sizes

Packed Weight and Dimensions

Code	Dia	Flute	Total	Pack	Weight	W	H	L
	Inch	Length mm	Length mm	qty	Kg	mm	mm	mm
20-825-904	1/16	100	160	1	0.009	13	13	200
20-825-906	3/32	100	160	1	0.007	13	13	160
20-825-907	7/64	100	160	1	0.010	13	13	160
20-825-908	1/8	100	160	1	0.012	13	13	160
20-825-909	1/8	150	200	1	0.013	13	13	200
20-825-910	1/8	200	250	1	0.018	13	13	250
20-825-911	1/8	250	315	1	0.023	13	13	315
20-825-912	3/16	100	160	1	0.021	13	13	160
20-825-913	3/16	150	200	1	0.024	13	13	200
20-825-914	3/16	200	250	1	0.032	13	13	250
20-825-916	1/4	150	200	1	0.038	13	13	200
20-825-917	1/4	200	250	1	0.042	13	13	250
20-825-918	1/4	250	315	1	0.047	13	13	315
20-825-919	1/4	300	400	1	0.053	13	13	400
20-825-920	5/16	150	200	1	0.060	13	13	200
20-825-921	5/16	200	250	1	0.074	13	13	250
20-825-922	5/16	250	315	1	0.090	13	13	315
20-825-924	3/8	200	250	1	0.097	13	13	250
20-825-925	3/8	250	315	1	0.126	13	13	315
20-825-926	3/8	300	400	1	0.179	13	13	400
20-825-932	1/2	200	250	1	0.257	13	13	250
20-825-933	1/2	300	400	1	0.301	13	13	400

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